

ISSUED: 25/08/2016

ISO 9001 CERTIFIED

Promyde B40 P2 U0 is an unfilled high viscosity Polyamide 6 flame retardant (Halogen free) and heat stabilized.

PROPERTIES	CONDITIONS	TEST METHOD	UNITS	VALUES
<b>PHYSICAL PROPERTIES</b>				
Density	23 °C	ISO 1183	g/cm <sup>3</sup>	1,18
Viscosity Number	25 °C	ISO 307	cm <sup>3</sup> /g	263
Moisture absorption	23 °C / 50% r.h.	ISO 62	%	2,5
Water absorption	23 °C / saturation	ISO 62	%	9,0
Flammability	1,5 mm	IEC 60695-11-10	class	V-0
Glow Wire Flammability Index	1,5 mm	IEC 60695-2-12	°C	960
Glow Wire Ignitability Temperature	1,5 mm	IEC 60695-2-13	°C	775
<b>PROCESSING CONDITIONS</b>				
Melt Volume Rate	275°C/5 kg	ISO 1133	cm <sup>3</sup> /10 min	14
Melt temperature, injection moulding			°C	260-280
Mould temperature			°C	40-80
Moulding Shrinkage	longitudinal transversal		%	0,9-1,1 0,8-1,1
<b>MECHANICAL PROPERTIES</b> (dry/cond.)*				
Tensile modulus	23 °C, 1 mm/min	ISO 527-1/-2	MPa	3.900 / 1.600
Tensile strength	23 °C, 50 mm/min	ISO 527-1/-2	MPa	90 / 45
Elongation at yield	23 °C, 50 mm/min	ISO 527-1/-2	%	4 / 25
Elongation at break	23 °C, 50 mm/min	ISO 527-1/-2	%	70 / > 50
Flexural modulus	23 °C, 2 mm/min	ISO 178	MPa	3.500 / 1.300
Flexural strength	23 °C, 2 mm/min	ISO 178	MPa	116 / 50
Charpy unnotched impact strength	23°C -30°C	ISO 179/1eU	kJ/m <sup>2</sup>	70 / - 60 / -
Charpy notched impact strength	23°C -30°C	ISO 179/1eA	kJ/m <sup>2</sup>	5 / 20 - / -
<b>THERMAL PROPERTIES</b>				
Melting temperature (DSC)	10°C/min	ISO 3146	°C	222
Heat Deflection Temperature (HDT)	1,8 MPa 0,45 MPa	ISO 75-1/-2	°C	80 200
Thermal coefficient of linear expansion	23-80°C long. 23-80°C transv.	ISO 11359-1/-2	10 <sup>-4</sup> /K	0,9 0,9
<b>ELECTRICAL PROPERTIES</b> (dry/cond.)*				
Dielectric constant	1MHz	IEC 60250	-	3,5 / 7
Dissipation factor	1 MHz	IEC 60250	10 <sup>-4</sup>	300 / 3.000
Volume resistivity		IEC 60093	Ω.m	10 <sup>13</sup> / 10 <sup>10</sup>
Surface resistivity		IEC 60093	Ω	10 <sup>13</sup> / 10 <sup>10</sup>
Comparative tracking index		IEC 60112		600

\* dry = dry as moulded / cond.= conditioned according to ISO 1110

### CHARACTERISTICS

Promyde B40 P2 U0 is a polyamide 6 with high mechanical strength, heat stabilized and lubricated for extrusion. Its **halogen free flame retardant system** enhances its flame behavior to V0.

### APPLICATIONS

Promyde B40 P2 U0 combines **excellent mechanical properties**, and **flame retardant properties** suitable for both extrusion and injection.

### FORMAT AND STORAGE

Promyde B40 P2 U0 is supplied in moisture-proof packaging. Typical formats are Big Bags, Octabins, 25kg bags, and bulk silo trucks. All containers are perfectly sealed. The product should be stored in a dry place and opened just before processing.

### PROCESSING GUIDELINES

#### Drying

Material is supplied ready to process with low moisture content. When moisture absorption is prevented drying is not required. When drying is necessary, conditions are:

Drying temperature  $\leq 80$  °C

Drying time: 4-6 hours

#### Processing

The recommended processing parameters:

Melt temperature: 230-280°C

#### Moisture

A particular characteristic of unreinforced polyamide 6 is its combination of moderate tensile and flexural strength with rigidity, good impact strength, and friction resistance. However, when a moulded part absorbs moisture, tensile and flexural strength decrease and toughness increases.

### NOTE

All recommendations are based on knowledge and experience; The values have been established on standardized tests. The figures should be regarded as guide values and not as binding minimum values. As many factors may affect processing or applications, we recommend that customers make their own tests to determine the suitability of a product for its particular use.